

Radiator — Group 50

Radiator

Cooling water temperature	70—95° C
Cap	Pressure 1 atm.
	Vacuum 0.1 atm.
Radiator testing pressure when pressing out	0.5 atm.
Distance between radiator and fan	Top 20 + 2
	Bottom 10 + 2

V-belt tension	Depression with moderate thumb pressure 5—10 mm
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Cooling Water Thermostat

Cooling water thermostat	begins to open	78°—79° C
	fully opened	91°—94° C
Stroke of valve head	8—9	
Water circulation at a water temperature of 15°—20° C and a water pressure of 1 atm.	50—70 l/h	