

# Removal and Installation of Starter Push-Button-Switch

Job No.  
54 — 19

## Removal:

1. Take the cable covering (cardboard) out of the left glove locker (under the mounting plate for the control knobs).
2. Unscrew the escutcheon from the push-button switch, using Hook Wrench 136 589 0205.
3. Push the push-button switch forward, pull it

out under the mounting plate and disconnect the electric cables.

## Installation:

4. Installation is the reverse of the removal procedure. Connect the two black/red cables (Leads Nos. 24 and 25) (see Job No. 54 — 1, Section A, Circuit Diagram of Main Wiring Harness, Cable Sheaf **12**).

# Subsequent Installation of Socket for Inspection Light (in Engine Compartment)

Job No.  
54 — 20

(Optional, SA 779/5 - 120)

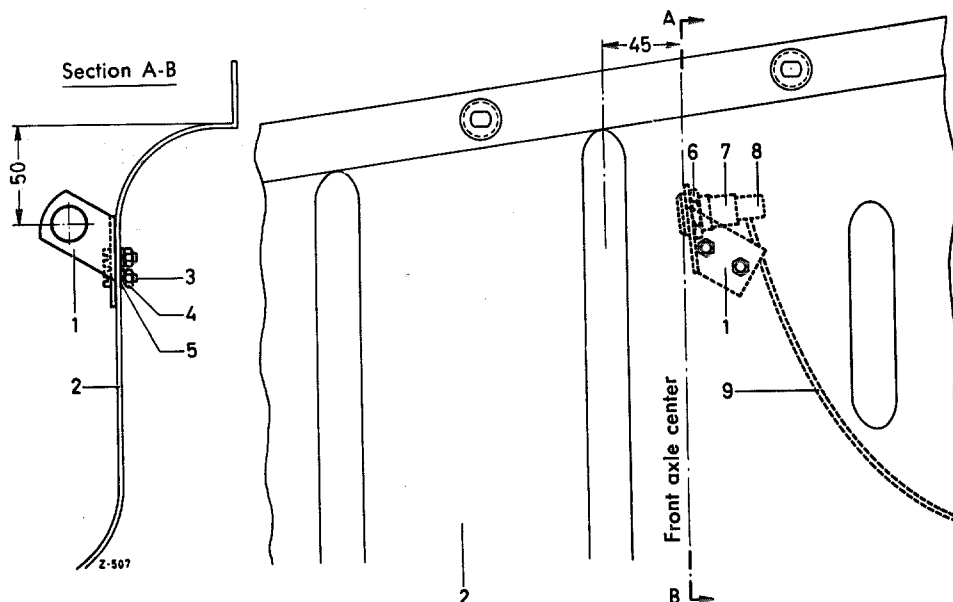


Fig. 54 — 20/1

- |                        |                  |
|------------------------|------------------|
| 1 Bracket for socket   | 6 Hexagon nut    |
| 2 Wheel arch panelling | 7 Socket         |
| 3 Cheese-head screw    | 8 Plug           |
| 4 Hexagon nut          | 9 Electric cable |
| 5 Lock washer          |                  |

1. Hold the bracket (1) for the socket (7) of the inspection light, according to the dimensions given, against the left wheel arch panelling (2), mark the fixing holes and bore them out with a 5.5 mm diameter drill (see Fig. 54 — 20/1).
2. Tin the wheel arch panelling at the point where the bracket (1) butts against it.
3. Tin the bracket (1) at the point where it butts against the wheel arch panelling and screw it to the wheel arch panelling (2) by means of the two cheese-head screws (3) AM 5 × 10 DIN 84 — 4 S with lock washer (5) and hexagon nut (4) (see Fig. 54 — 20/1).
4. Place the socket (7) in position in the bracket (1) and screw up and tighten the hexagon nut (6). When this is done, the plug (8) and the screw must be effectively insulated.
5. Pull an insulation sleeve B 3 × 3.8 sw, 950 mm long, over the cable (9) A 1 DIN 72 551, 1000 mm long (black) and connect the cable (9) to the socket (7) and to the fuse box at Fuse No. 1.

#### List of Parts:

Number	Designation	Part No.
1	Socket for inspection light	000 545 05 25
1	Bracket for socket	120 545 11 95
2	Cheese-head screw	AM 5 × 10 DIN 84
2	Lock washer	B 5 DIN 127
2	Hexagon nut	M 5 DIN 934
1	Electric cable, black, 1 mm <sup>2</sup> in section, 1000 mm long	A 1 DIN 72551
1	Insulation sleeve, black, 950 mm long	B 3 × 3.8 DIN 40621