

4. After correctly adjusting the cup, retighten the grub screw (1) (see Fig. 72—21/2).
5. With the door closed, tighten the oval head countersunk screw (6) at the lock bolt by means of a Philips screw driver until the tension of the rubber core (3) is great enough to press the adjusting ring (2) firmly into the lock cone.

**Note:** The slot (1) of the adjusting ring must be at the side of the lock bolt anchorage (Fig. 72—21/3).

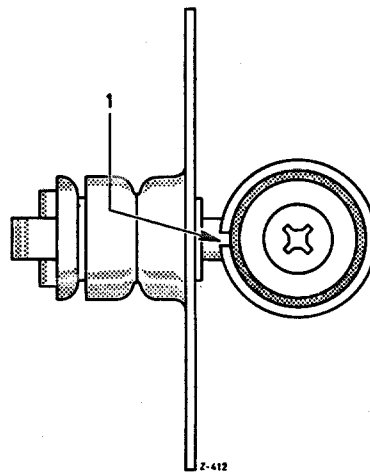


Fig. 72—21/3

Job No.

72—22

## Removal and Installation of Left or Right Front or Rear Door

### Removal:

1. Remove the attaching parts at the front or rear door as required (see Job Nos. 72—2 to 72—20 and Job Nos. 73—8 to 73—14).

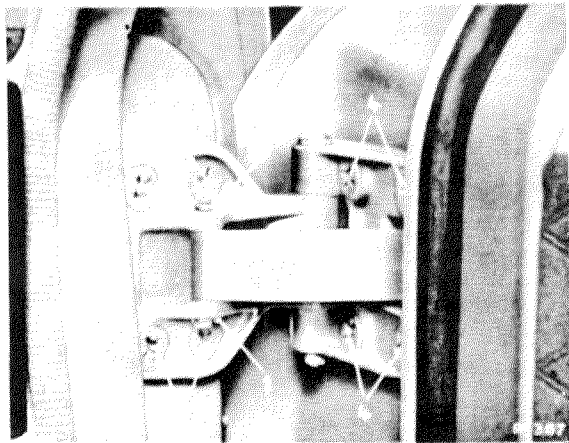


Fig. 72—22/1

- 1 Cotter pin
- 2 Door check pin
- 3 Door check strap
- 4 Fixing screw
- 5 Fixing screw

2. Unscrew the hinge screws (5) (Fig. 72—22/1) at the upper and lower hinge and remove the front door together with the hinges.

### Installation:

3. Installation is the reverse of the removal procedure. Do not tighten the hinge screws at this stage.
4. After installation of the attaching parts (see Job Nos. 72—2 to 72—20 and Job Nos. 73—8 to 73—14), align the door by moving the hinges as required. At the same time, align the door with the front fender and adjust the door gap. Then tighten the hinge screws.
5. Align and adjust the lock bolt (see Job No. 72—21).