

Removal and Installation of the Window Frame at the Left or Right Front Door

Job No.

72—14

Removal:

1. Remove the flexible window run channel (see Job No. 72—12).
2. Remove the ventilator (see Job No. 72—13).
3. Unscrew the fixing screws for the window frame at the top and at the two sides.

Use a screw driver to bend up the two hooks (1) at the butt ends of the window frame at the top and remove the window frame, beginning at the butt ends (Fig. 72—14/1).



Fig. 72—14/1

1 Hook

shown at the rear door

Installation:

4. Installation is the reverse of the removal procedure.

Note: When installing the window frame, do not bend it more than is absolutely necessary, since otherwise the high-gloss surface may develop cracks (hair cracks).