

# Rear Doors

Under the following Job. Nos. of Group 73 (Rear Doors), only those procedures are described that differ from the operations applying to the front doors described in Group 72.

## Removal and Installation of Window for Left or Right Rear Door

Job No.

73—8

### Removal:

1. Remove the door trim panel (see Job No. 72—7).
2. Lower the sliding window until the fixing screws (1) for the sliding window at the lower sash channel (2) become accessible through the assembly holes (3) of the door inner panel (Fig. 73—8/1).

**Note:** Because of the wheel arch the rear door sliding window cannot be lowered as far as the cut-out in the door inner panel.

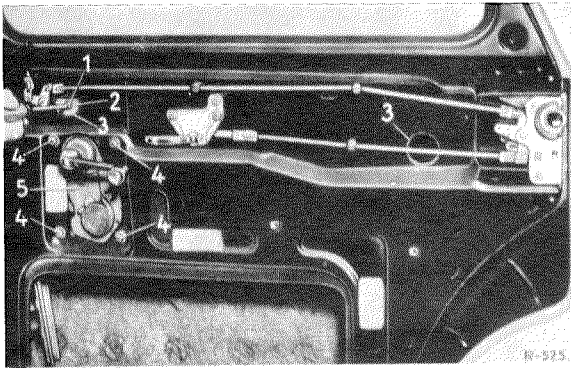


Fig. 73—8/1

- 1 Fixing screw for the sliding window
- 2 Lower sash channel
- 3 Assembly hole
- 4 Fixing screw for the window regulator
- 5 Window regulator

3. Screw out the two fixing screws (1) for the sliding window at the lower sash channel (2) (Fig. 73—8/1).
4. Slide the window glass upward by hand and carefully clamp it in position by means of a wooden wedge (Fig. 73—8/2).



Fig. 73—8/2

shown at the front door

5. Unscrew the four fixing screws (4) for the window regulator and carefully remove the window regulator together with the lower sash channel from below through the large opening in the door inner panel.

### Installation:

6. Installation is the reverse of the removal procedure.