

Removal and Installation of Body Center Pillar Left or Right

Job No.

76 — 1

Removal:

1. Unscrew the assist cord and the garnish rail at the center pillar.
2. Carefully detach the cemented cover on the rocker plate and remove it. Remove the rocker plate (see Job No. 88 — 3).
3. Remove part of the headlining (see Job No. 69 — 1, Paragraphs 1, 2, and 7 to 9).
4. Remove the rear door (see Job No. 72—22).
5. Saw off the center pillar at the top and at the bottom (the saw-cut lines are marked in white in Fig. 76 — 1/1).

Installation:

6. Finish and clean the cut surfaces, fit a new center pillar and attach it at the top and at the bottom.
7. Temporarily install the rear door. Close rear and front door and check the fit. If necessary, re-fit the center pillar.
8. Open both doors and attach the center pillar at three points at the top and at the bottom to ensure that it does not change its position during the welding process. Then remove the rear door again.
9. Weld the center pillar at the top and at the bottom.
10. Install the rear door and accurately fit the two doors by shifting and aligning the hinges.
11. Install the front door lock bolt (see Job No. 72 — 21) and align the lock bolts for the two doors.
12. Install the remaining parts by reversing the removal procedure.

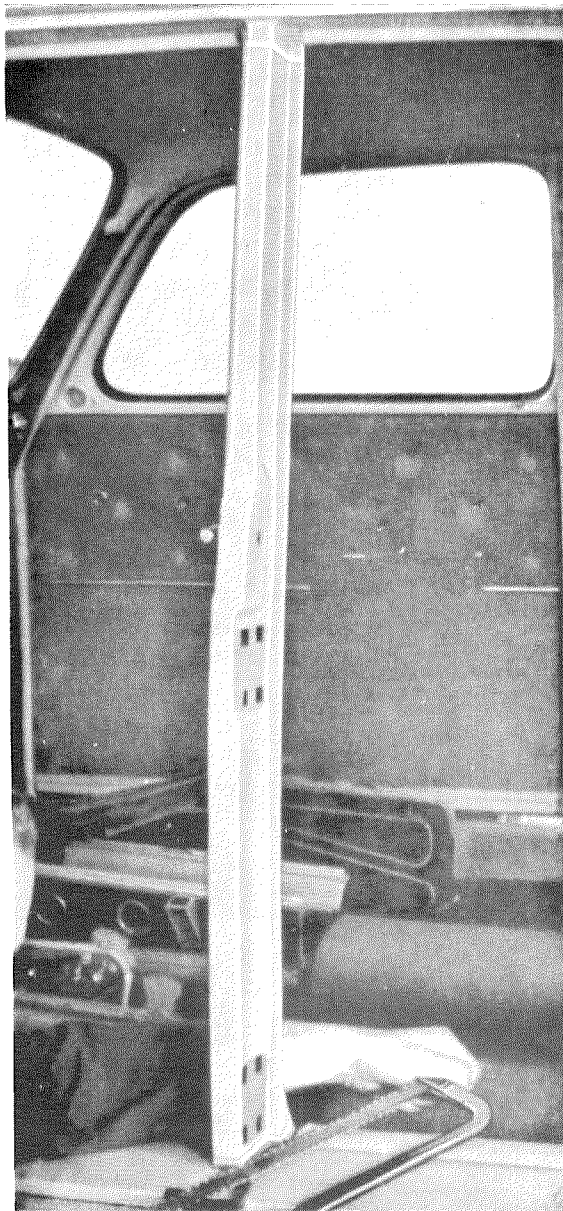


Fig. 76 — 1/1