

Removal and Installation of the Window Frame at the Left or Right Rear Door

Removal:

1. Remove the flexible window run channel (see Job No. 73—12).
2. Unscrew the fixing screws for the window frame at the top and at the two sides. Use a screw driver to bend up the two hooks (1) at the butt ends of the window frame and remove the window frame, beginning at the butt ends (Fig. 73—14/1).

Installation:

3. Installation is the reverse of the removal procedure.

Note: When installing the window frame, do not bend it more than is absolutely neces-

sary, since otherwise the high-gloss surface may develop cracks (hair cracks).



Fig. 73—14/1

1 Hook