

# Removal and Installation of Windshield Reveal Molding

Job No.

67 — 1

The reveal molding consists of the following parts:

Left reveal molding	}	plastic
Right reveal molding		
Upper reveal molding	}	wood
Lower reveal molding		

## Removal:

1. Unscrew the rear view mirror.
2. Unscrew the upper reveal molding.
3. Unscrew the left and right reveal moldings.

4. Unscrew the lower reveal molding.

## Installation:

5. Installation is the reverse of the removal procedure. Do not omit the sound-absorbing fabric liners.

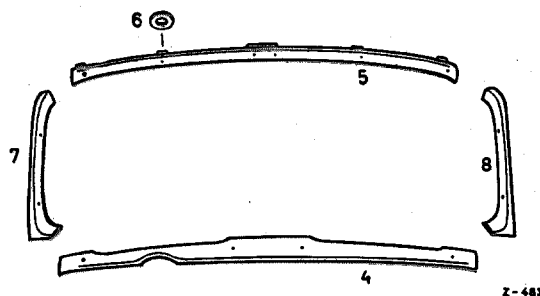


Fig. 67 — 1/1

4 Lower reveal molding  
5 Upper reveal molding  
6 Rubber or felt washer

7 Left reveal molding  
8 Right reveal molding

# Removal and Installation of Windshield

Job No.

67 — 2

The windshield consists of the windshield glass, the rubber molding, and the garnish molding.

## Removal:

1. Unscrew the rear view mirror. Remove the windshield reveal molding (see Job No. 67 — 1).
2. Use a flat piece of wood to push the rubber lip of the rubber molding from the inside behind the sheet metal edge (Fig. 67 — 2/1) and in this way loosen the entire rubber molding (shown here at back window).

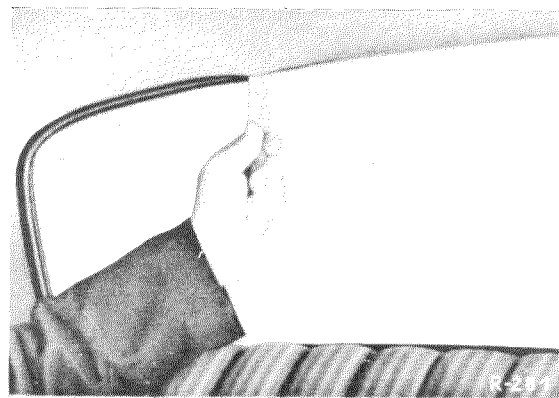


Fig. 67 — 2/1

Shown at back window

3. Carefully remove the windshield glass together with rubber molding from the outside; if necessary, apply slight pressure from the inside.

**Note: Do not strike the windshield glass, since curved laminated glass is extremely easily damaged!**

4. Carefully remove the garnish molding from the rubber molding and then remove the rubber molding from the windshield glass.

#### Installation:

5. Before installation put the windshield glass, convex side down, on a suitable cradle and install the rubber molding (1) on the windshield glass (see Fig. 67 — 2/2). Apply window sealing cement BO 375/10 between glass and rubber molding except the top horizontal edge.

**Note:** Scrupulous cleanliness is required in handling the glass in order to prevent scratches.

6. Turn the windshield glass over and run a folding rule through the garnish molding groove along the rubber molding in order to clear the groove.

7. Coat the retaining section of the garnish molding (3) with soapy water (see Fig. 67 — 2/2). Then carefully press the retaining section into the receiving groove of the rubber molding (1).

8. Turn the windshield over and install an enameled cable (2) or a greased cord in the retaining groove of the rubber molding and rub the rubber molding lightly with glycerine or tallow (Fig. 67 — 2/2).

9. Install the windshield glass together with rubber molding into the windshield opening from the outside and position it accurately, since later adjustments are not possible. Then press it home under slight pressure, do not strike it. Simultaneously, the lip of the rubber molding should be lifted by a second person over the sheet metal edge

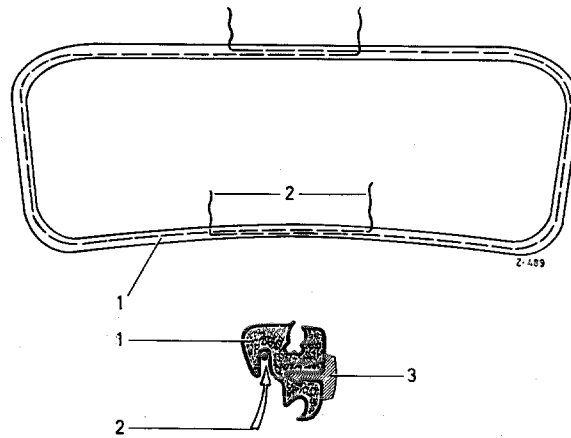


Fig. 67 — 2/2

- 1 Rubber molding
- 2 Enameled cable or greased cord
- 3 Garnish molding

of the front frame from the inside by carefully pulling out the cable or the cord. Cable or cord should always be pulled out parallel to the windshield glass in order to prevent damage to the rubber lip (Fig. 67 — 2/3).

10. Install the reveal molding and the rear view mirror (see Job No. 67 — 1).

**Note:** Cable or cord must be pulled off in the direction of the oblique vulcanization joint of the rubber molding in order to avoid damage to the vulcanized joint.

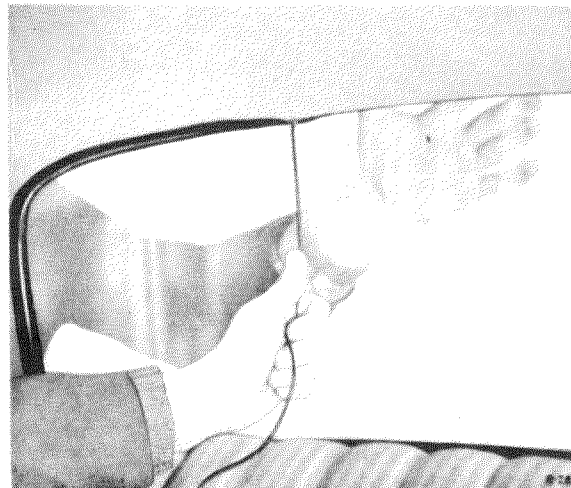


Fig. 67 — 2/3

Shown at back window