

A. Removal and Installation of Glove Compartment Lid

Removal:

1. Unscrew the countersunk screws (2) at the left and at the right and remove the glove compartment lid (see Fig. 68 — 4/1).

Note:

- a) The two hinges are screwed to the instrument panel by means of two oval-head countersunk tapping screws each, and clip-on nuts. If necessary, the hinges can be easily replaced.
- b) If necessary, use suitable pliers to pull out the ball-type snap lock (4) carefully from the glove compartment lid and press in a new snap lock.
- c) The ball of the snap lock is kept in position by the retaining bracket (3) which is fixed to the body panel by one chromium-plated oval-head countersunk tapping screw S 2.9 \times 6.5 DIN 7983 in front, and two oval-head countersunk tapping screws Z 2.9 \times 6.5 DIN 7981 at the rear.

Installation:

2. Fix the glove compartment lid to the hinges by screwing in the four countersunk screws (2).

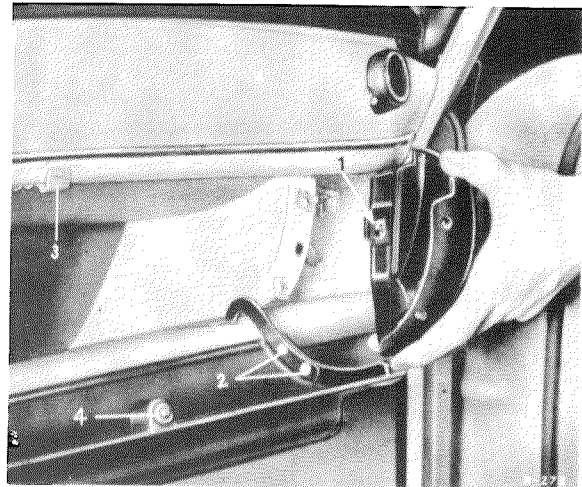


Fig. 68 — 4/1

1 Pin

2 Countersunk screws AM 4 \times 6 DIN 7987

3 Retaining bracket

4 Ball-type snap lock

3. Check whether the glove compartment lid opens and closes easily.

B. Subsequent Installation of Cylinder Lock (Optional Extra, SA 1463 — 120)

1. Remove the glove compartment lid (see Section A).
2. Mark the bore for the cylinder lock of the glove compartment lid in accordance with the specified dimensions (Fig. 68 — 4/2).
3. Cut the bore in the glove compartment lid with an 18 mm \varnothing counterbore; before doing this, drill a guide bore of corresponding diameter for the pilot of the counterbore.
4. Remove the tongue (5) from the lock after first unscrewing the screw (6), and pay

attention to the lock washer (7), the washer (8), and the corrugated washer (9) (see Fig. 68 — 4/2).

Note: The cylinder is not taken out of the lock case.

5. Shorten the tongue (5) by 5 mm (see Fig. 68 — 4/2).
6. File the 18 mm \varnothing bore in the glove compartment lid to the specified dimensions (see Fig. 68 — 4/2) and fit the lock.

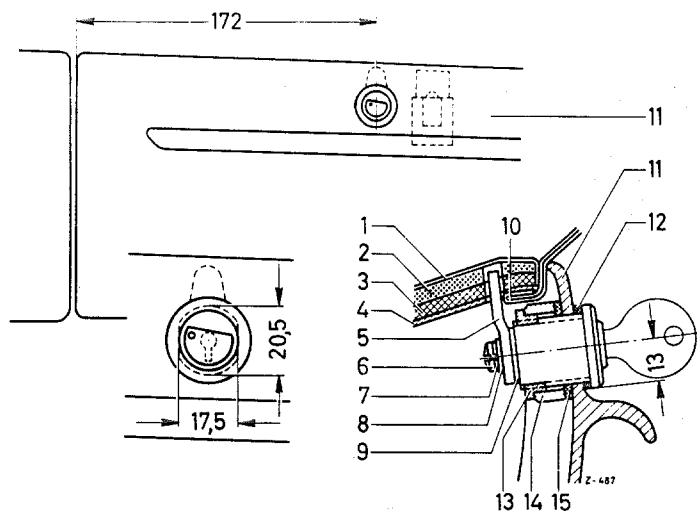


Fig. 68 — 4/2

- | | |
|------------------------|--------------------------|
| 1 Body panel | 9 Corrugated washer |
| 2 Felt | 10 Body panel |
| 3 Foam wool | 11 Glove compartment lid |
| 4 Insulating cardboard | 12 Rubber pad |
| 5 Tongue | 13 Ring nut |
| 6 Screw | 14 Spacer ring |
| 7 Lock washer | 15 Rubber pad |
| 8 Washer | |

7. Slide the rubber pad (12) over the lock and install the lock in the glove compartment lid (11). Slide the rubber pad (15) and the spacer ring (14) over the lock from the other side, screw on the ring nut (13) and tighten it by means of Hook Wrench 136 589 01 05 (see Fig. 68 — 4/2).

Note: The ring nut (13) must be installed in such a way that it centers the spacer ring (14).

8. Slide the corrugated washer (9) and the tongue (5) onto the lock. Then screw in the screw (6) together with washer (8) and lock washer (7) (see Fig. 68 — 4/2).

9. Install the glove compartment lid (see Section A).

10. Close the glove compartment lid; if the lock should strike against the body panel (10), lightly tap the body panel (10) upward.

11. Cut out the cardboard insulation (4) in the area of the tongue (5). When the lock is closed, the tongue (5) must be behind the body panel (10). In order to mark the section to be cut out of the insulating cardboard, the lock is closed as far as possible so that the tongue can press into the insulating cardboard.

12. Bend the tongue (5) to ensure that the distance between the body panel (10) and the tongue (5) is as small as possible.

List of Available Parts:

Number	Designation	Part No.
1	Cylinder lock	10 186 689 00 01
1	Spacer ring	10 120 689 00 36
1	Rubber pad, 2 mm thick, 24 mm external diameter \varnothing	10 120 689 00 97
1	Rubber pad, 2 mm thick, 28 mm external diameter \varnothing	10 120 689 01 97
The whole kit can be ordered from our works under Order No. 10 120 680 99 91.		