

# Removal and Installation of Sliding Roof Fittings

Job No.

78—2

The sliding roof fittings include:

- a) Guide rail (4), left and right (Fig. 78—2/1).
- b) Cover rail (1), front, with spacer molding (2).
- c) Angle plate (3), left and right.
- d) Curved fitting (5), left and right.
- e) Anchor plate (6) at cowl center top.

In order to replace the left and right guide rails (4), the sliding roof must be removed.

All other fittings can be replaced without removing the sliding roof.

## Removal:

1. Remove the sliding roof (Job No. 78 — 1).
2. Unscrew the left and right guide rail (4) and carefully lift it off (the guide rail is sealed by means of Plasticine and adhesive tape) (Fig. 78 — 2/1).
3. Remove the remains of the Plasticine and the adhesive tape.
4. Unscrew and remove the front cover rail (1) together with the wooden spacer molding (2) (Fig. 78 — 2/1).
5. Remove the remains of the Plasticine and the adhesive tape.
6. Remove the adhesive tape at the wooden spacer molding (2).
7. Unscrew the angle plate (3), the curved fitting (5), and the anchor plate (6) (Fig. 78 — 2/1).

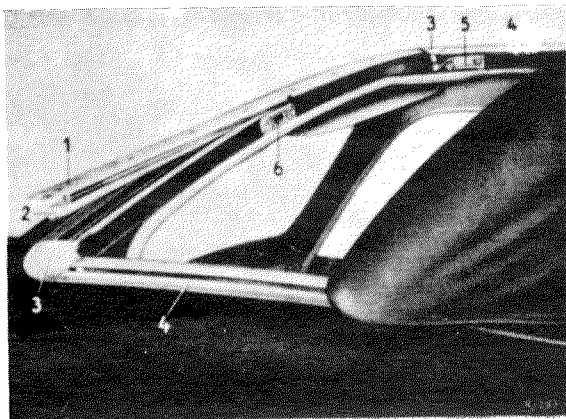


Fig. 78 — 2/1

- 1 Cover rail
- 2 Spacer molding
- 3 Angle plate
- 4 Guide rail
- 5 Curved fitting
- 6 Anchor plate

## Installation:

8. Installation is the reverse of the removal procedure.  
The cover rail (1), the angle plate (3), and the guide rail (4) must be carefully fitted, making sure that a gap of approximately 1 mm is left at the butt ends in order to prevent noise.
9. After installation even uneven joints by means of a light-metal file.