

# Removal and Installation of the Flexible Window Run Channel at the Right or Left Rear Door

Job No.

73—12

## Removal:

1. Remove the sliding window (see Job No. 73—9).
2. Remove the outside and inside sealing strip (see Job No. 72—10).
3. Pry the cemented part of the flexible window run channel loose and pull it out of the retaining clips.
4. Remove the old retaining clips by means of a screw driver (Fig. 73—12/1).

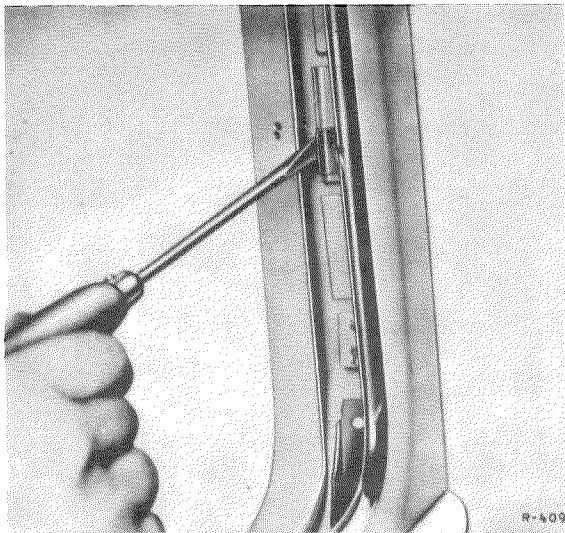


Fig. 73—12/1

## Installation:

5. Fit the new retaining clips to the fixing holes by means of a screw driver and tap them into place with a screw driver (Fig. 73—12/2).

6. Fit the new window run channel, bend it and, beginning at the sharp bend at the ventilator (hinge-side top), cement it with bodywork adhesive, press it into the retaining clips and tap it into place with a wooden mallet.

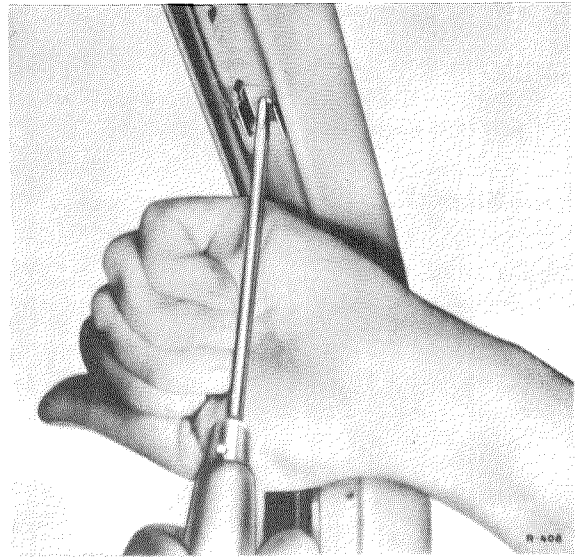


Fig. 73—12/2

7. Install the outside and inside sealing strips (see Job No. 72—10).
8. Install the sliding window (see Job No. 73—9).
9. After installing the sliding window and the window regulator, apply tallow to the window run channel and check the sliding window for ease of operation by raising and lowering it several times. If necessary, straighten the window run channel by means of a wooden mallet.