

# Removal and Installation of Back Window

Job No.

67 — 3

## Removal:

1. Working from inside the car, use a flat piece of wood to push the lip of the rubber molding behind the sheet metal edge (Fig. 67 — 3/1). In this way, loosen one half of the rubber molding (from upper to lower center).

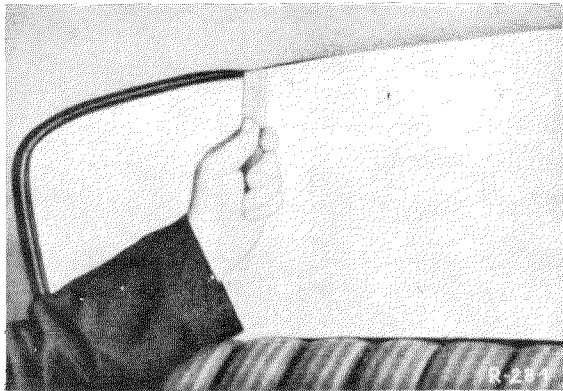


Fig. 67 — 3/1

2. Carefully remove the back window glass together with rubber molding from the outside, starting at the loosened part.
3. Carefully remove the garnish molding from the rubber molding and then remove the rubber molding from the back window glass.

## Installation:

4. Before installation put the glass, convex side down, on a suitable cradle and install the rubber molding on the glass. Apply window sealing cement BO 375/10 between glass and rubber molding except the top-horizontal edge.
5. Turn the glass over and run a folding rule through the garnish molding groove along the rubber molding in order to clear the groove. Coat the retaining section of the

garnish molding with soapy water. Then carefully press the retaining section into the receiving groove of the rubber molding.

6. Turn the back window glass over and install an enameled cable (2) or a greased cord in the retaining groove of the rubber molding (see Fig. 67 — 2/2) and rub the rubber molding lightly with glycerine or tallow.
7. Install the back window glass together with rubber molding into the window opening from the outside and position it accurately, since later adjustments are not possible. Then press it home under slight pressure, do not strike it. Simultaneously, the lip of the rubber molding should be lifted by a second person over the sheet metal edge of the back window opening from the inside by carefully pulling out the cable or the cord. Cable or cord should always be pulled out parallel to the glass in order to prevent damage to the rubber lip (Fig. 67 — 3/2).

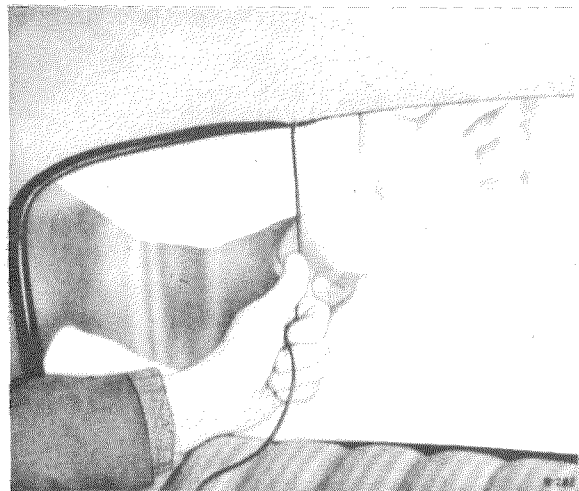


Fig. 67 — 3/2

**Note:** Cable or cord must be pulled off in the direction of the oblique vulcanization joint of the rubber molding in order to avoid damage to the vulcanized joint.