

Removal and Installation of the Sealing Brush at the Right or Left Front Door

Job No.

72 — 11

Removal:

1. Carefully loosen the sealing brush (1) at the lower end by means of a putty knife and pull it out by hand (Fig. 72 — 11/1).

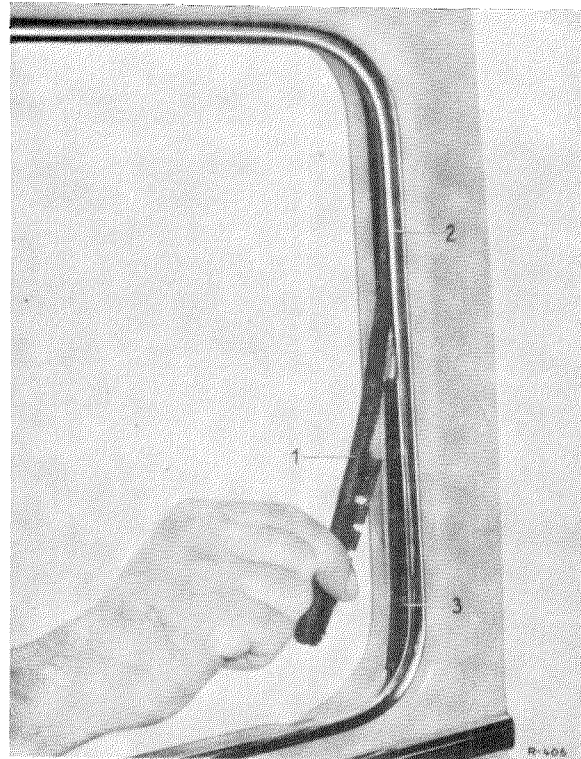
Installation:

2. Before installing the sealing brush, give it a light coat of bodywork adhesive, and insert it between window frame and window run channel, **beginning at the lower end.**

Note: The lower end of the sealing brush should be in contact with the rear end of the outer sealing strip.

Fig. 72 — 11/1

- 1 Sealing brush
- 2 Window frame
- 3 Flexible window run channel



Removal and Installation of the Flexible Window Run Channel at the Left or Right Front Door

Job No.

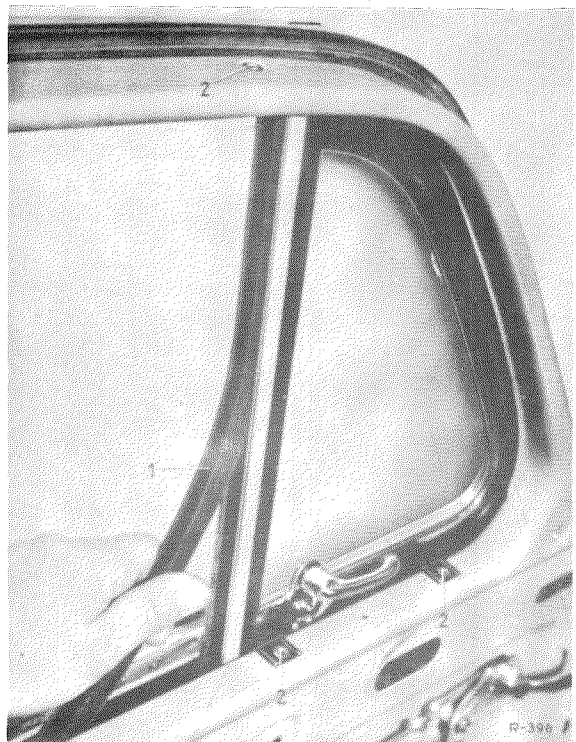
72 — 12

Removal:

1. Remove the sliding window (see Job No. 72 — 9).
2. Remove the outside and inside sealing strip (see Job No. 72 — 10).
3. Remove the sealing brush (see Job No. 72 — 11).
4. Pry the flexible window run channel (1) loose where it is fastened with adhesive and pull it out of the retaining clips (Fig. 72 — 12/1).
5. Remove the old retaining clips by means of a screw driver (Fig. 72 — 12/2).

Fig. 72 — 12/1

- 1 Flexible window run channel
- 2 Ventilator fixing screw



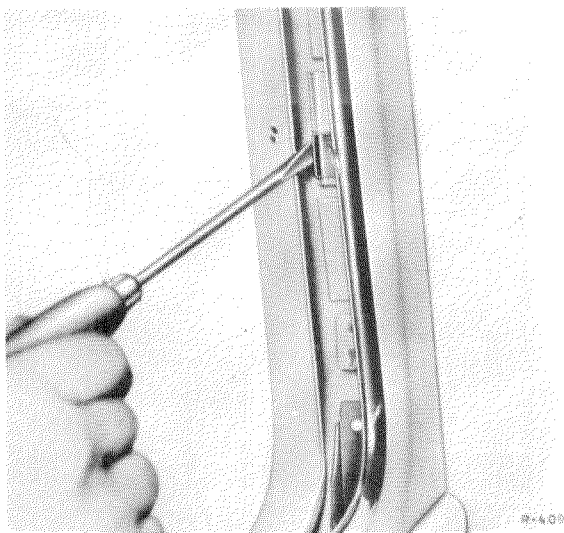


Fig. 72 — 12/2

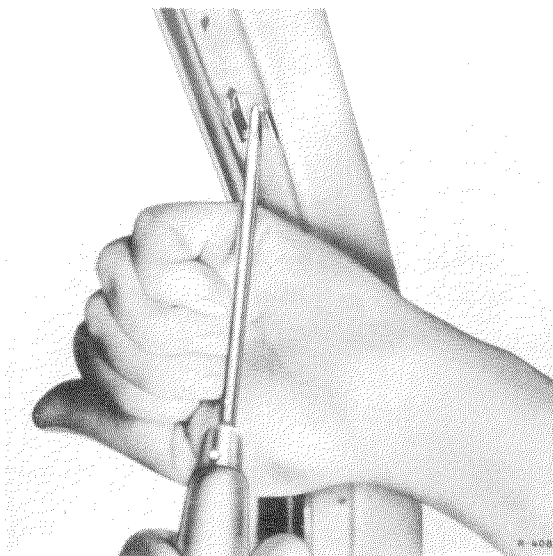


Fig. 72 — 12/3

Installation:

6. Fit the new retaining clips to the fixing holes by means of a screw driver and tap them into place (Fig. 72 — 12/3).
7. Fit the new window run channel, bend it and cement it with bodywork adhesive to the vertical side of the window, beginning at the sharp bend at the ventilator. Press the window run channel into the retaining clips along the upper horizontal part and along the lock side part and tap it into place with a wooden mallet. Then install the flexible window run channel with bodywork adhesive in the region of the window shaft in the welded run channel on the lock side and the screwed run channel on the hinge side.

8. Install the sealing brush (see Job No. 72 — 11).
9. Install the outside and inside sealing strips (see Job No. 72 — 10).
10. Install the sliding window (see Job No. 72 — 9).
11. After installing the sliding window and the window regulator, apply tallow to the window run channel and check the sliding window for ease of operation by raising and lowering it several times. If necessary, straighten the window run channel by means of a wooden mallet. Adjust the screwed run channel on the hinge side in the slotted holes in such a way that the sliding window has a clearance of approx. 2 mm in the window run channel.