

Window Reveal Molding at Front or Rear Door

Job No.
72—3

A. Removal and Installation of Reveal Molding at Front or Rear Door

Removal:

1. Screw out the button (3) of the inside safety lock.

Note: The left front door has no inside safety lock and therefore no lock button.

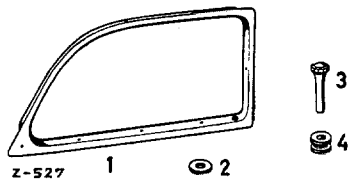


Fig. 72—3/1

- 1 Window reveal molding for right front door
- 2 Rubber washer or felt strip
- 3 Button for inside safety lock
- 4 Rubber grommet for inside safety lock button

2. Unscrew the fixing screws (oval-head countersunk screws) and remove the window reveal molding.

Installation:

3. Install the window reveal molding (1), paying attention to the cemented felt strip or the rubber washers (2) at the screw holes.
4. Screw in the fixing screws (oval-head tapping screws S 3.5 × 13 DIN 7981) and the button (3) for the inside safety lock. Tighten the fixing screws carefully in order to avoid damage to the window reveal molding (bakelite).

Do not forget the rubber grommet (4) for the inside safety lock button.

B. Subsequent Installation of Divided Window Reveal Molding (Optional Extra, SA 55 147/1)

In tropical regions the window reveal molding may distort as a consequence of climatic influences (very high humidity and temperatures).

To prevent this, cars subject to such influences can be equipped with a divided window reveal molding as an optional extra.

These window reveal moldings (1) are divided in two places at the lower horizontal part and are covered at the butt joints (3) by butt straps (2) (Fig. 72—3/2).

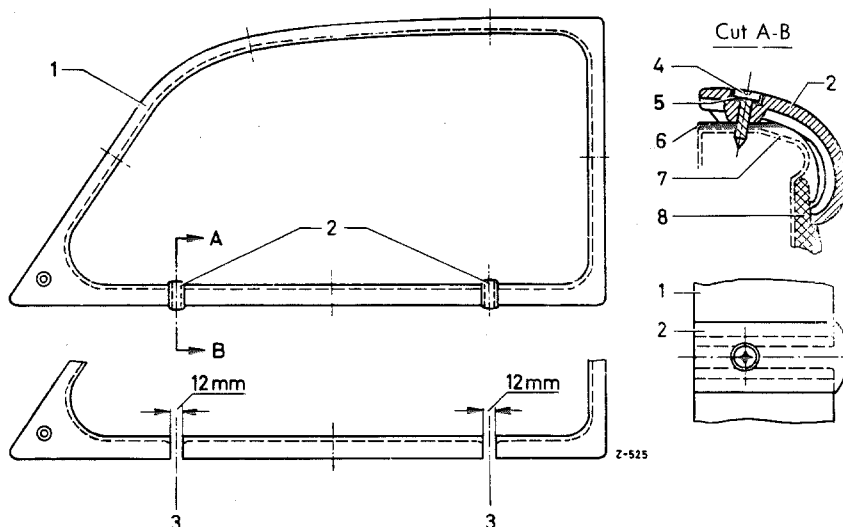


Fig. 72—3/2

- 1 Window reveal molding
- 2 Butt strap
- 3 Butt joints
- 4 Oval-head tapping screw S 3.5 × 13 DIN 7981
- 5 Rubber washer
- 6 Felt strip
- 7 Door sheet-metal frame
- 8 Door trim panel

1. Remove the old reveal molding (see Section A).
 2. Cement the felt strips (6) to the sheet-metal frame of the door (7) in such a way that the butt joints (3) of the reveal molding come to lie on the felt strip (6) (see Fig. 72 — 3/2).
 3. Install the divided reveal molding, paying attention to the cemented felt strips or the rubber washers (2) for the remaining fixing screws (see Fig. 72 — 3/1).
 4. Screw in the fixing screws (oval-head tapping screws S 3.5×13 DIN 7981), but do not tighten them yet.
 5. Install the two butt straps (2) by means of an oval-head tapping screw (4) and a rubber washer (5) (see Fig. 72 — 3/2).
- Note:** In order to be able to screw on the butt straps, the felt strips (6) must be pierced.
6. Tighten all fixing screws carefully in order to avoid damage to the window reveal molding (bakelite).
 7. Screw in the button (3) for the inside safety lock. Do not forget the rubber grommet (4) for the inside safety lock button (see Fig. 72 — 3/1).

If the old window reveal moldings are not too much distorted, they can be made into divided reveal moldings. To do this, saw off two pieces 12 mm wide at right angles at the two outside screw holes in the lower horizontal part of the reveal molding and carefully clean the edges (see Fig. 72 — 3/1).

List of Available Parts:

Number	Designation	Part No.
8	Butt strap	10 120 725 00 08
8	Oval-head tapping screw	S 3.5 × 16 DIN 7981
8	Rubber washer	000 987 29 41
8	Piece of felt	1 × 20 × 25
1	Window reveal molding for left rear door	10 120 730 05 51
1	Window reveal molding for right rear door	10 120 730 06 51
2	Window reveal molding for left-hand drive cars	10 121 720 01 51
	for right front door	10 121 720 02 51
2	Window reveal molding for left-hand drive cars	10 121 720 03 51
	for right front door	10 121 720 04 51

The above window reveal moldings for front doors have a recess for the stop of the ventilator catch. On cars equipped with a stop of a previous design (Part No. 10 180 725 03 48), it is possible either to install subsequently a stop of the new design (Part No. 10 180 725 05 48 for the left front door or 10 180 725 06 48 for the right front door) or to supply reveal moldings without a recess for the ventilator catch stop. For this reason it is always necessary to quote both Chassis No. and Body No. and the particular type of window reveal molding design.