

Fig. 18—4/1

- | | |
|---------------------------------------|------------------|
| 1 Idling gear shaft with Woodruff key | 6 Washer |
| 2 Rear bearing bushing | 7 Lock washer |
| 3 Front bearing bushing | 8 Hexagon screw |
| 4 Crankcase | 9 Retaining disk |
| 5 Idling gear | 10 Lock washer |
| | 11 Hexagon screw |

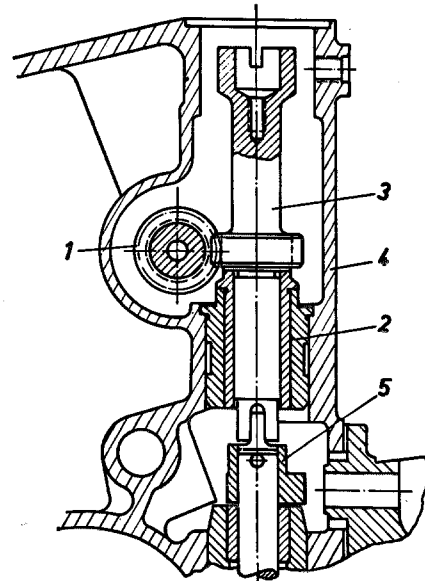


Fig. 18—4/2

- | | |
|------------------------|---------------------------------|
| 1 Idling gear shaft | 4 Crankcase |
| 2 Bearing with bushing | 5 Oil pump drive shaft with cam |
| 3 Helical gear | |

Checking of Parts:

Where bearing surfaces are worn, the worn parts must be replaced. The specified dimensions are given in the following tables.

Idling Gear Shaft with Bushing

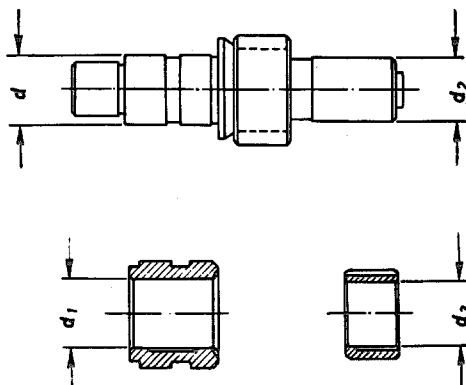


Fig. 18—4/4

Measurements in mm

d	d ₁	d ₂	d ₃
19.980 19.959	20.020 20.033	17.960 17.940	18.000 18.018

Helical Gear with Bushing

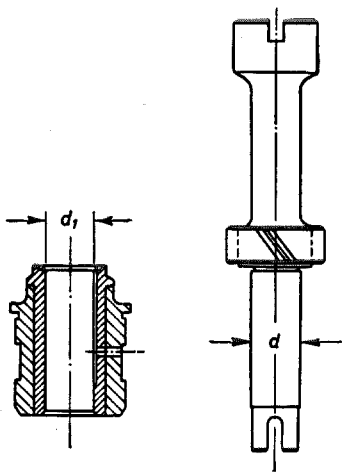


Fig. 18 — 4/5

Measurements in mm

d	d_1
$\frac{13.968}{13.950}$	$\frac{14.000}{14.018}$